



ACRYRED



Acrylamide in Cereal Products: Progress and Prospects
3-4 June 2026, Splendid Hotel La Torre, Palermo, Italy

Acrylamide: Formation, Mechanism and Reactions

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Quality
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Levels in Different Foods



Potato chips

- Mean 675 µg/kg
- Max 4533 µg/kg
- BL 750 µg/kg



Biscuits, crackers

- Mean 680 µg/kg
- Max 3307 µg/kg
- BL 350-400 µg/kg



Roasted coffees

- Mean 393 µg/kg
- Max 7095 µg/kg
- BL 400 µg/kg



Breakfast cereals

- Mean 155 µg/kg
- Max 2072 µg/kg
- BL 300 µg/kg



Baby foods

- Mean 69 µg/kg
- Max 1200 µg/kg
- BL 40 µg/kg



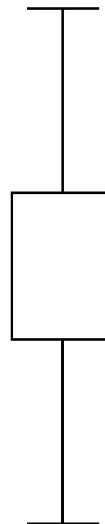
French fries

- Mean 338 µg/kg
- Max 2174 µg/kg
- BL 500 µg/kg



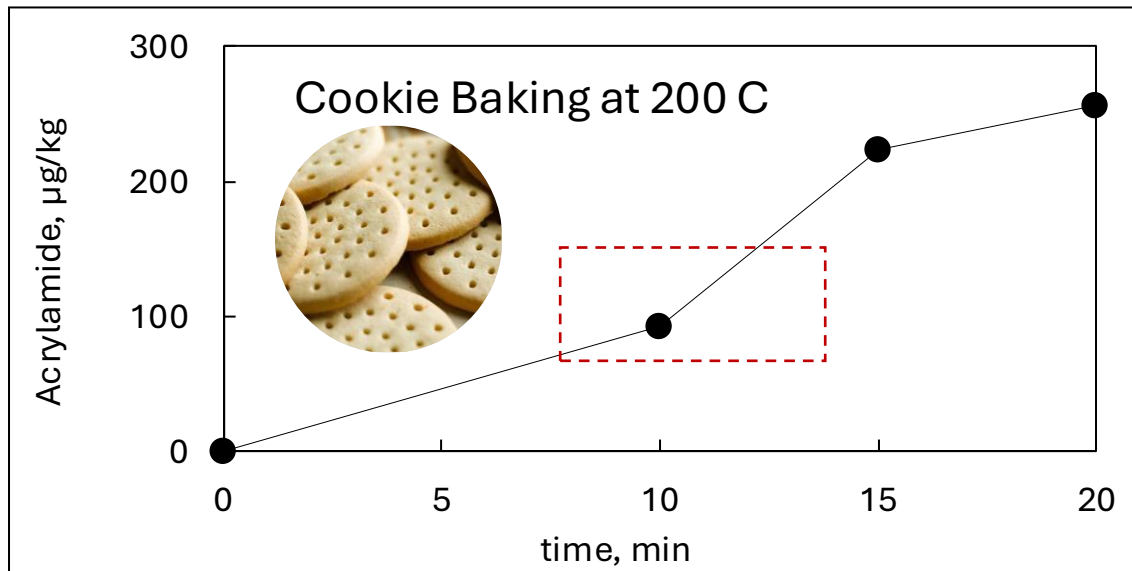
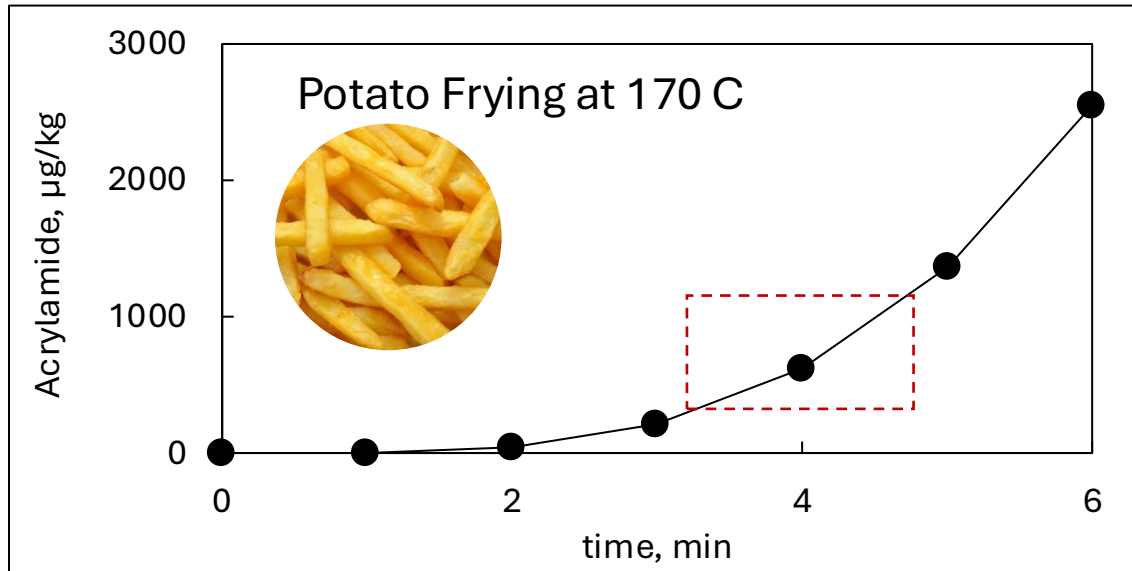
Bread

- Mean 53 µg/kg
- Max 563 µg/kg
- BL 50 µg/kg

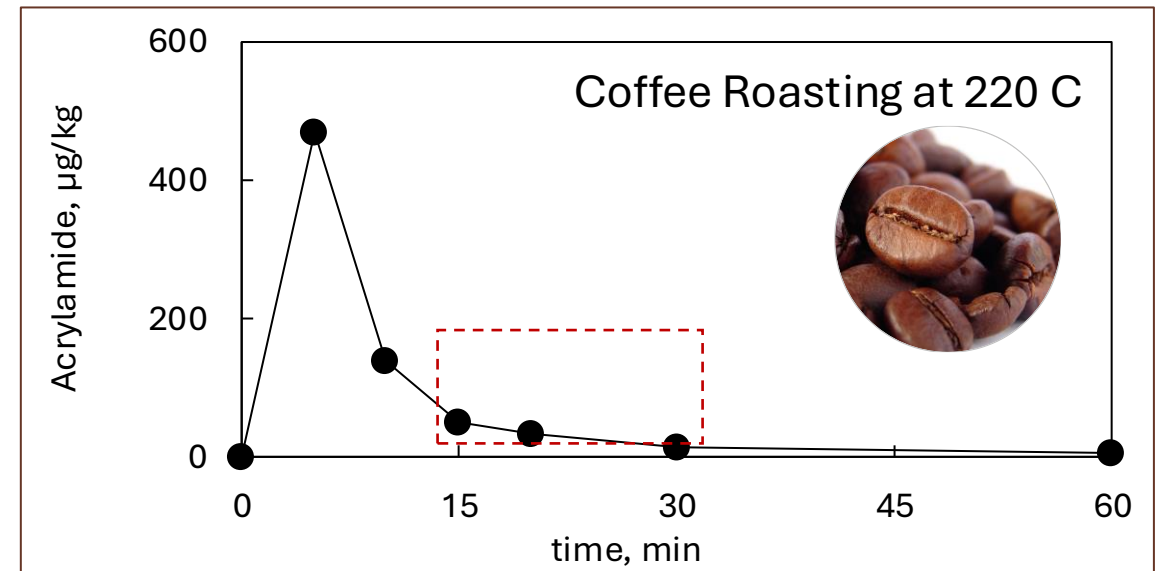


- From low ppb to ppm levels in different food categories.
- Large deviations within same food categories.

Kinetics **when product differs**



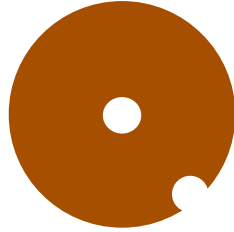
- Different food matrices
- Different (typical) T/t conditions
- Same reaction
- Different kinetics
 - Parabola (French fries)
 - Sigmoid (Cookies)
 - Peak (Roasted coffee)
- Product type and T/t matter



Kinetics **when size differs**

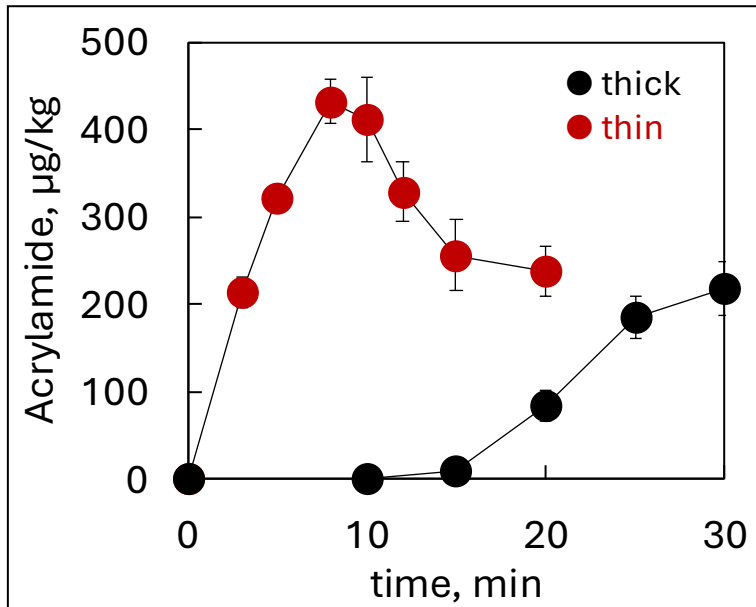
h = 0.7 cm (thick)

h = 0.1 cm (thin)

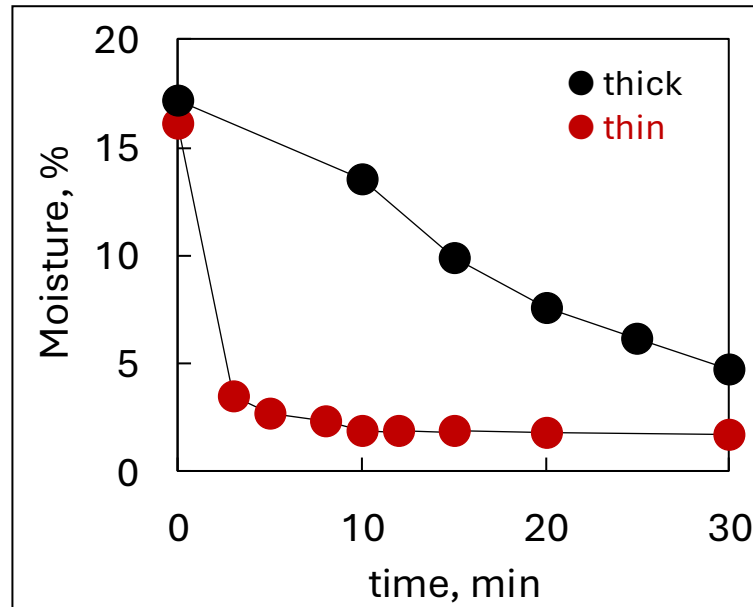


- Same food matrix
- Same baking T/t condition
- Same reaction
- **Different piece sizes**
- **Thin piece dries faster, T rises faster, acrylamide forms faster.**

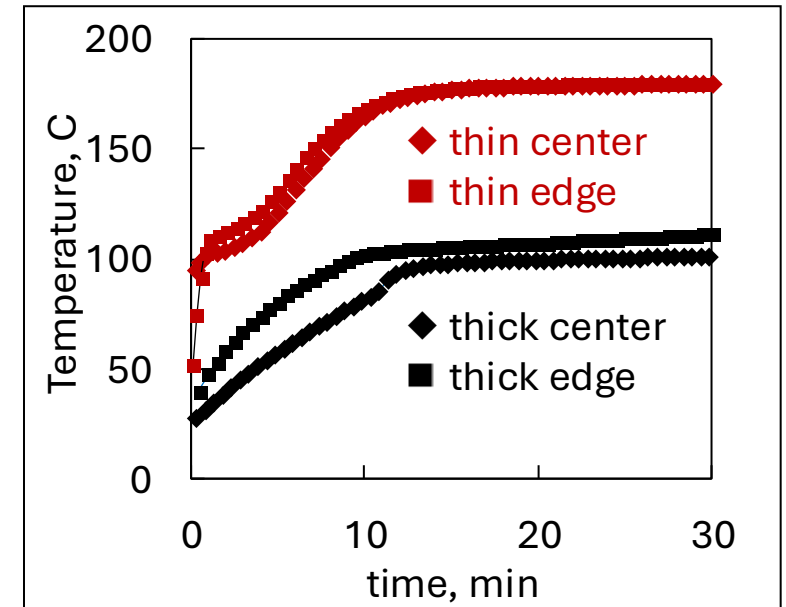
Acrylamide ($\mu\text{g}/\text{kg}$) versus time



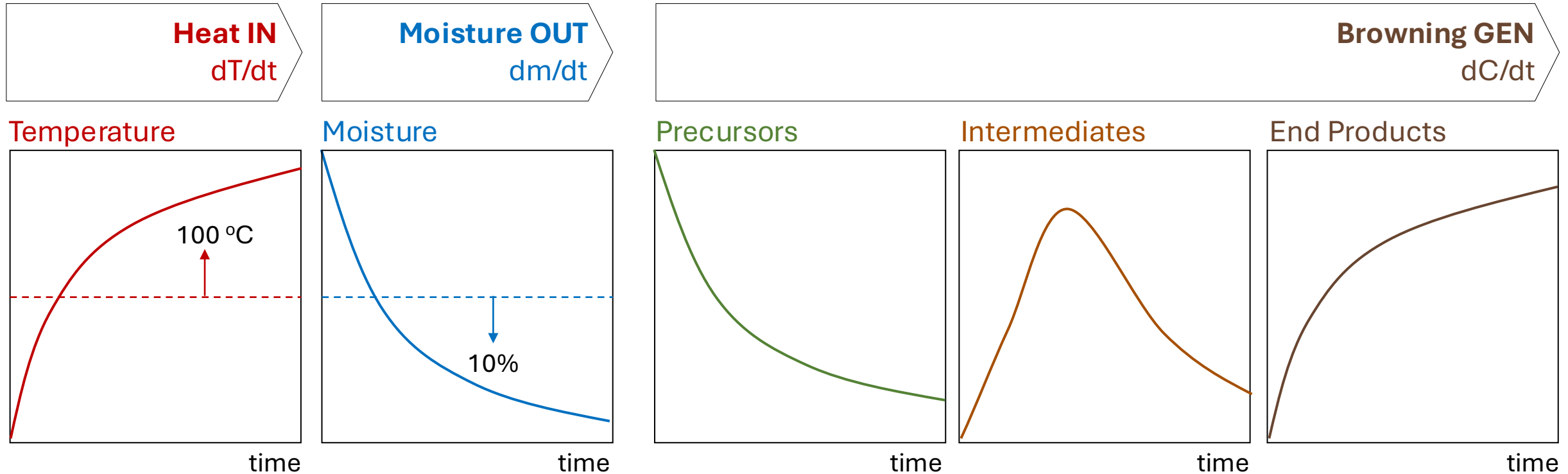
Moisture (%) versus time



Temperature ($^{\circ}\text{C}$) versus time



Understanding the Process



The **browning reactions** accelerates when the conditions of $T > 100\text{ }^{\circ}\text{C}$ and moisture $< 10\%$ moisture are attained within the food during the cooking process.

- Cooking temperature
- Initial moisture content
- Initial concentration of precursors



Understanding the Mechanism

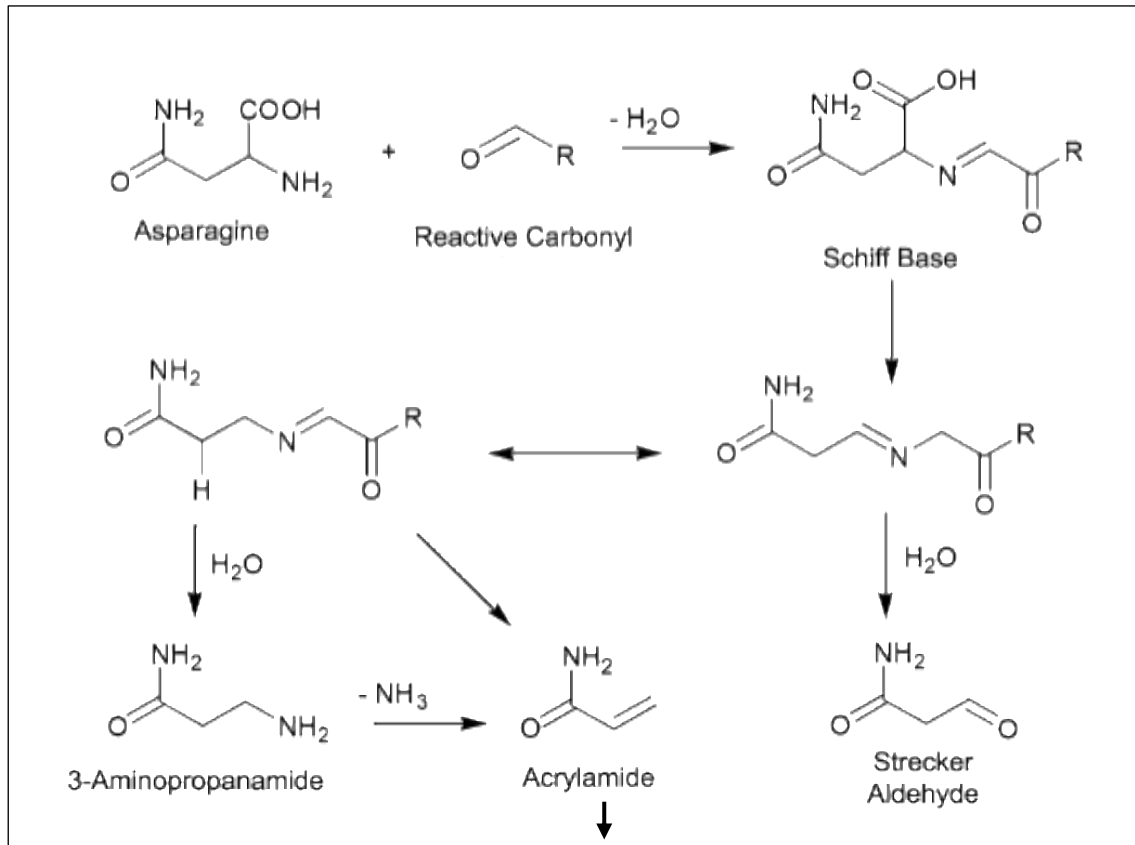
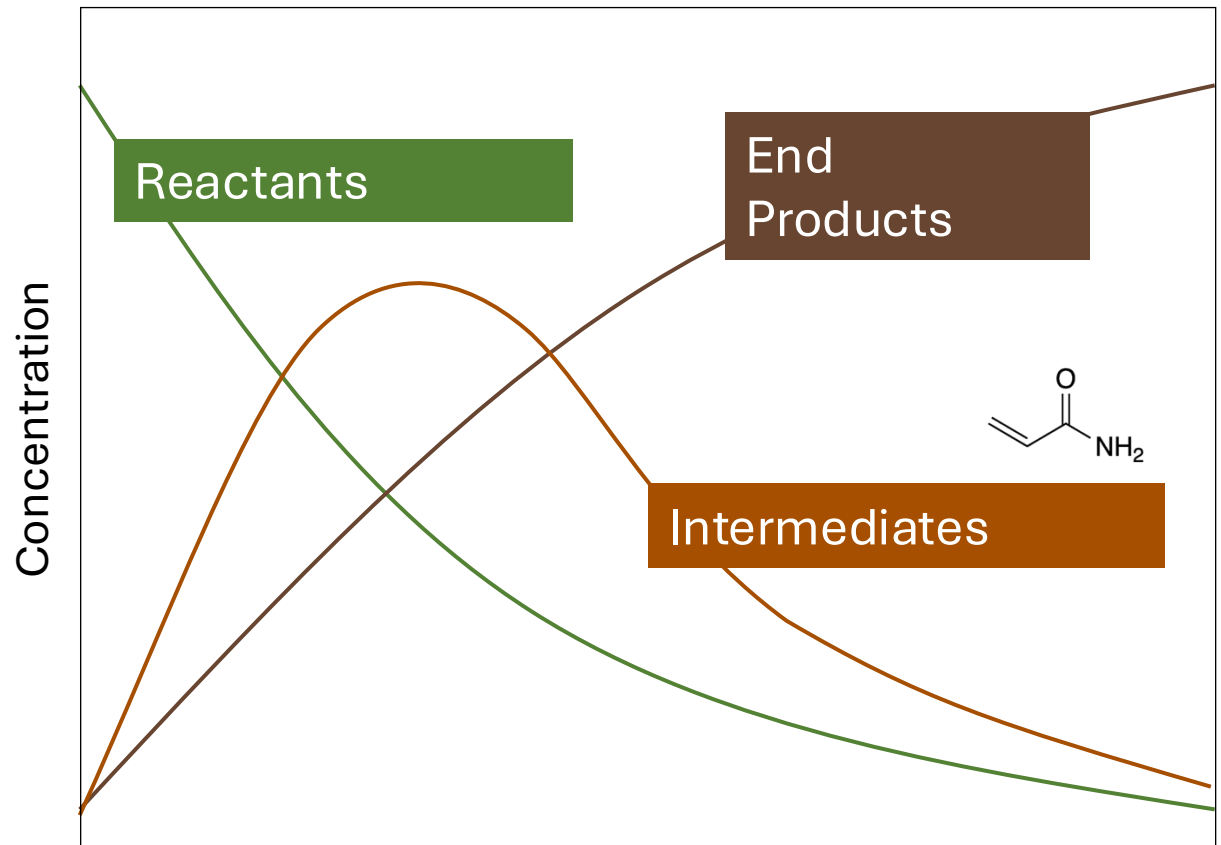


Figure Reaction mechanism for acrylamide formation in foods during cooking (Adapted from Zyzak et al. 2003, Yaylayan et al. 2003, Stadler et al. 2004)



$$\text{Rate} = dC_{\text{Acr}}/dt = f\{C_{\text{Asn}} C_{\text{Car}} T \text{ pH } a_w\}$$

- Asparagine is the limiting factor.
- Carbonyl compounds are the accelerators.



Role of Carbonyl Compounds

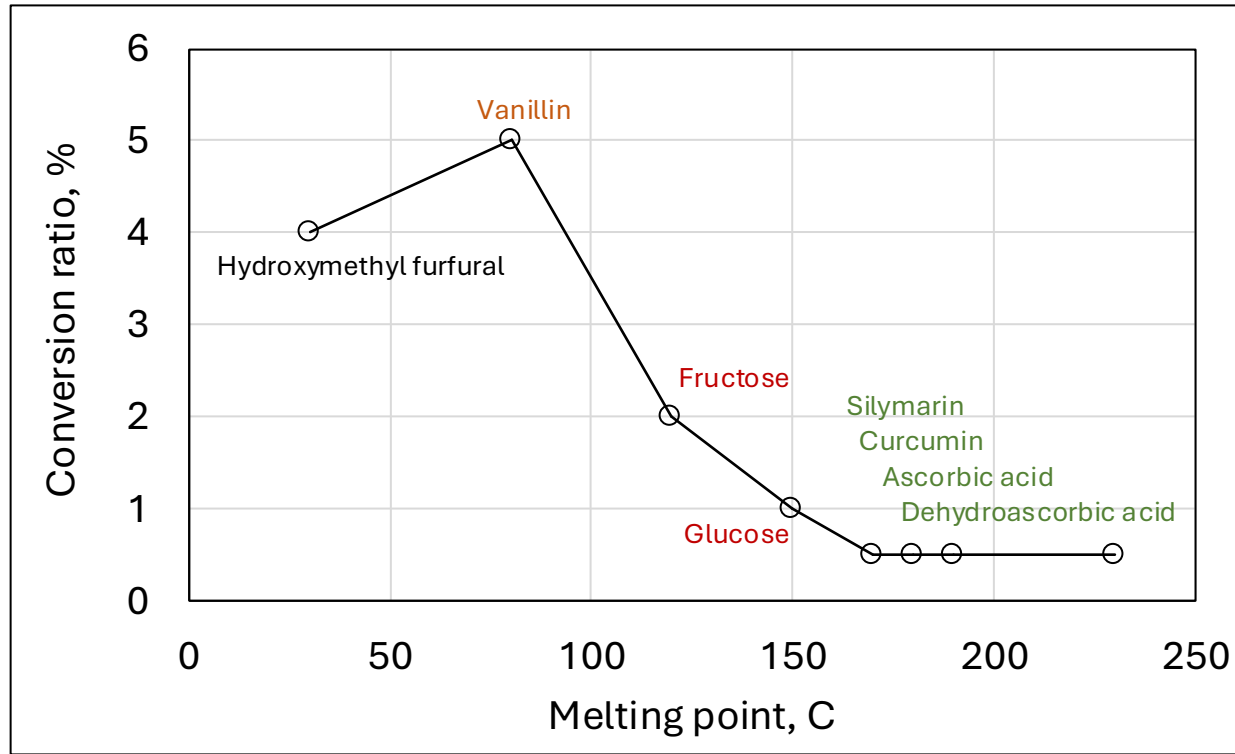
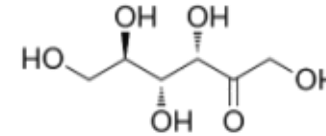


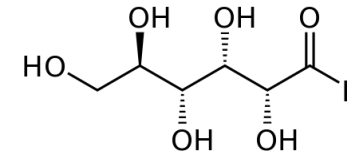
Figure The conversion ratio of asparagine into acrylamide in the presence of different carbonyl compounds during heating at 180°C for 10 min. Hamzalıoğlu and Gökmen, 2012. Eur Food Res Technol 235, 1093–1099

Asparagine + Carbonyl Compound
Asparagine to Acrylamide Conversion Ratio

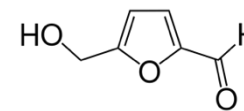
Fructose



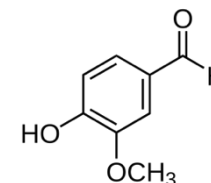
Glucose



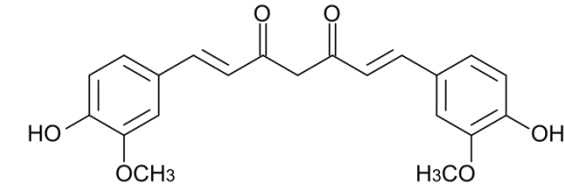
Hydroxymethyl furfural



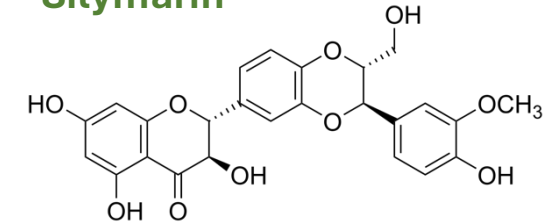
Vanillin



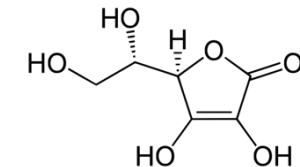
Curcumin



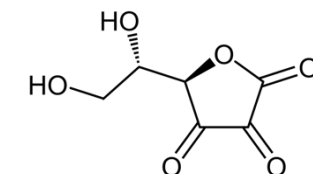
Silymarin



Ascorbic Acid



Dehydroascorbic Acid



Sugar Degradation: Glucose

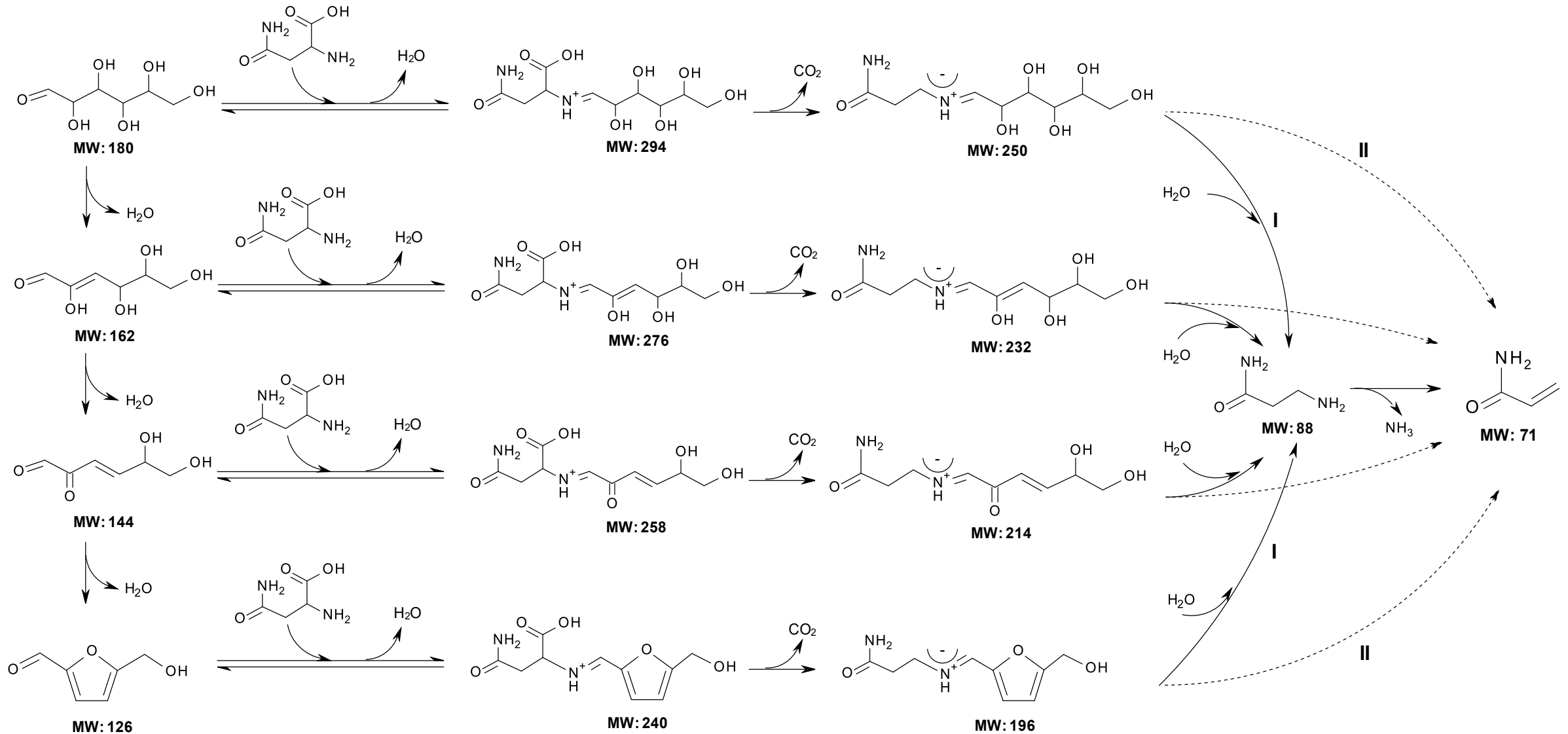
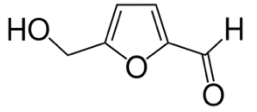


Figure Proposed mechanism of acrylamide formation from glucose and its degradation products at 180 °C. Gökmen, Kocadağlı, Göncüoğlu and Mogol, 2012. Food Chem. 132: 168-134

Sugar Degradation: Sucrose

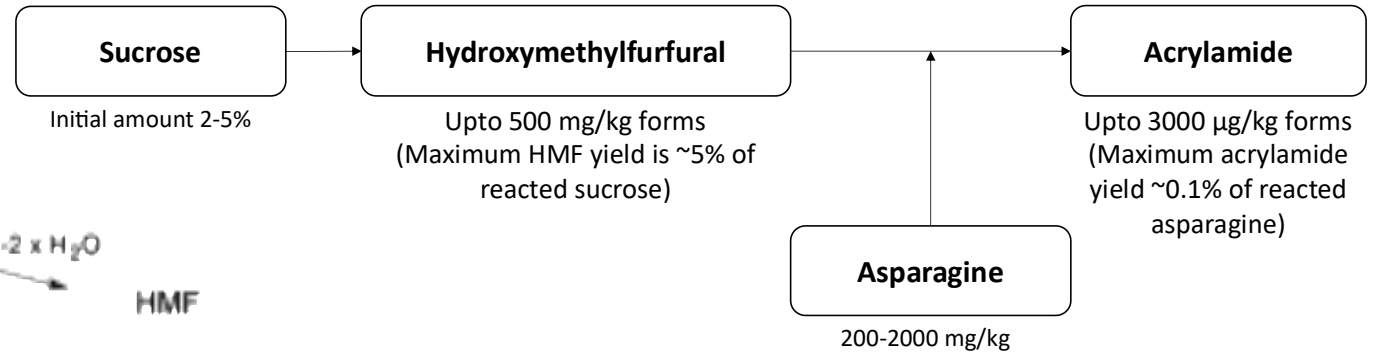
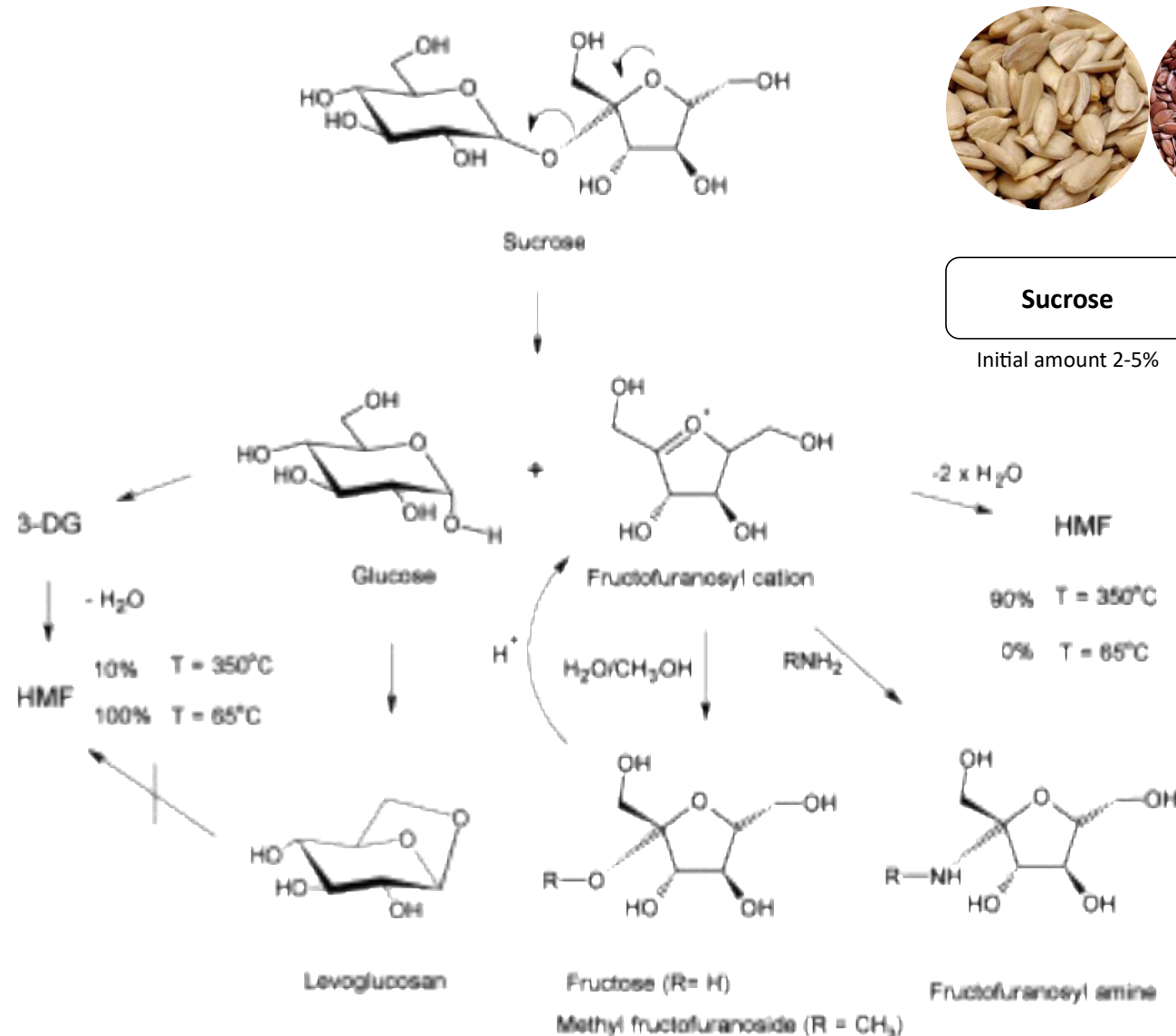
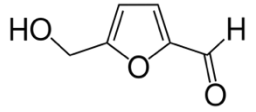


Figure Proposed mechanism of thermal generation of glucose and fructofuranosyl cation from sucrose. Locas and Yaylayan 2008. J. Agric. Food Chem. 56: 6717-6723

Sucrose Degradation: Roasting

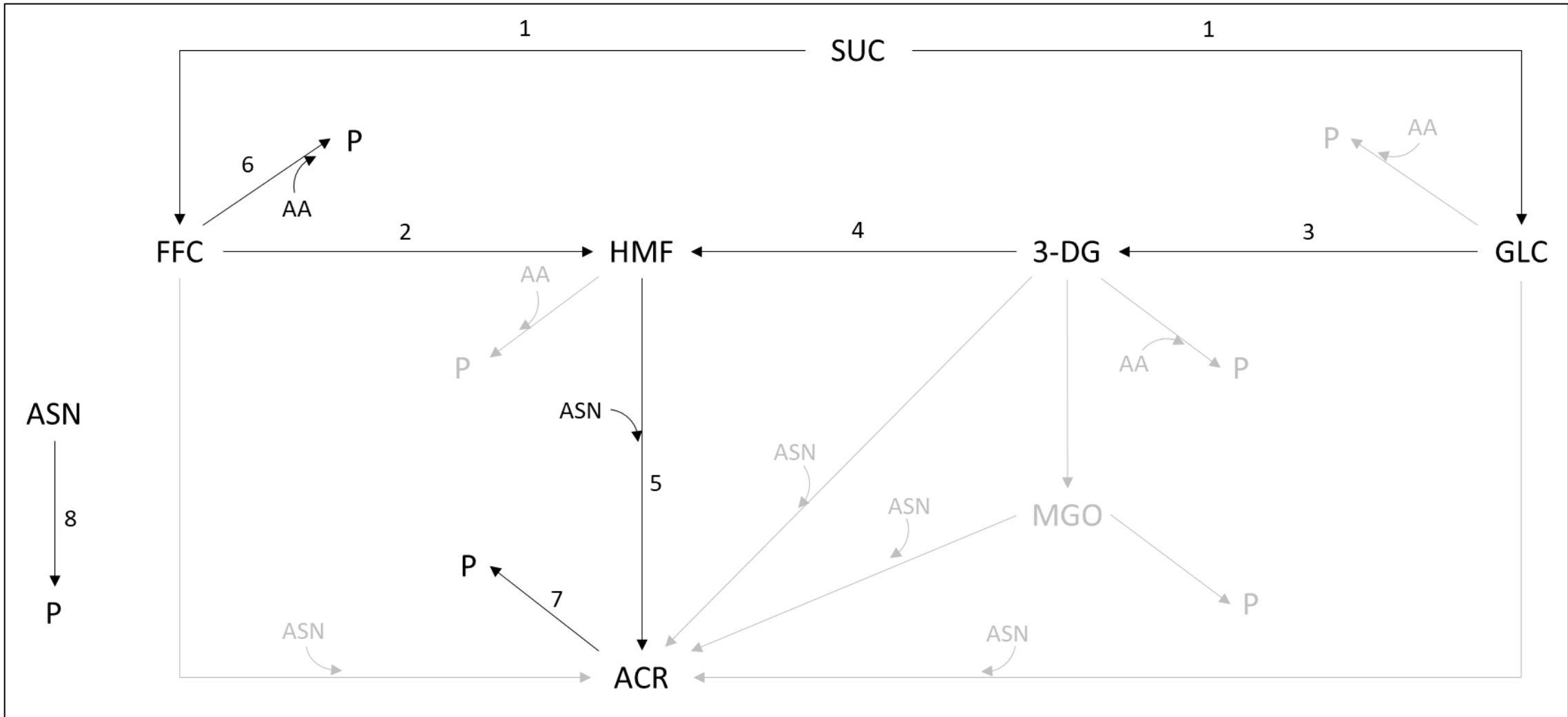


Figure Multiresponse kinetic modelling of acrylamide formation in coffee, nuts and seeds during roasting through sucrose degradation. Hamzalıoğlu and Gökmen (2020) Food Chem 318, 126467; Berk, Aktağ and Gökmen (2021) Eur Food Res Technol 247, 2285-2298; Şen and Gökmen (2023) ACS Food Sci Technol 3, 9, 1606-1616

Role of Divalent Cations: Calcium

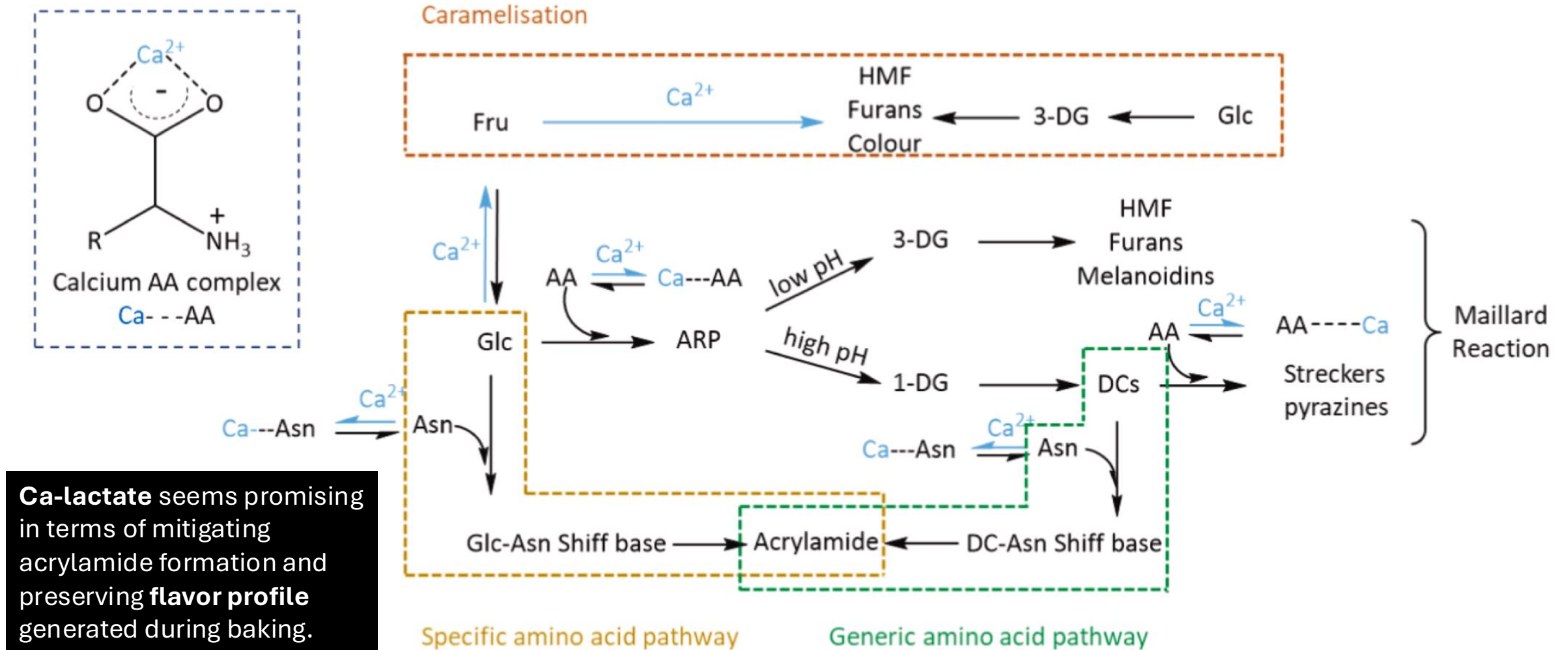


Figure Simplified formation pathways of acrylamide, HMF and aroma compounds during heating and the effect of cations on the pathway. Taş, Kocadağlı, Balagiannis, Gökmen, Parker (2023) Food Chemistry 410 (2023) 135358

Role of Thiol Compounds: Glutathione

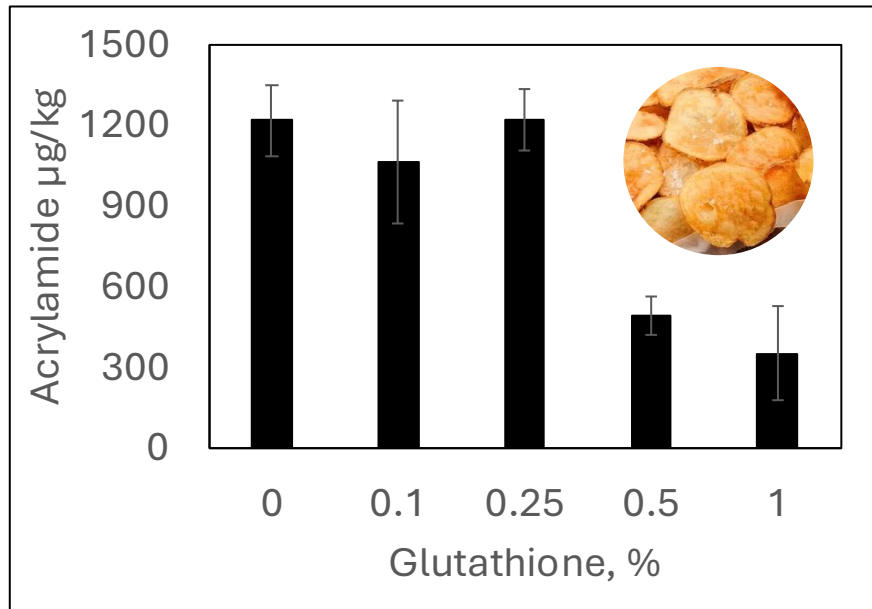
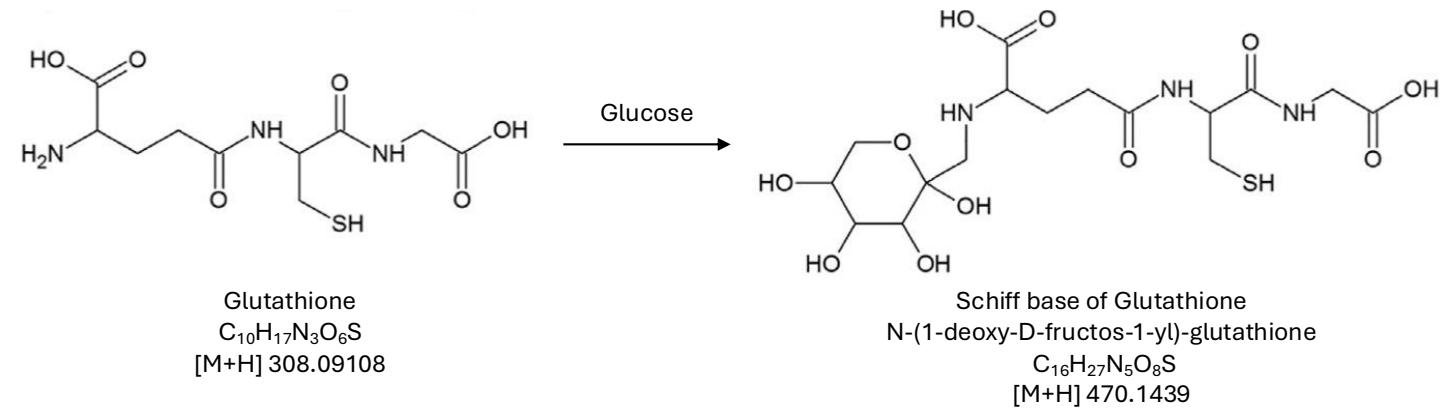
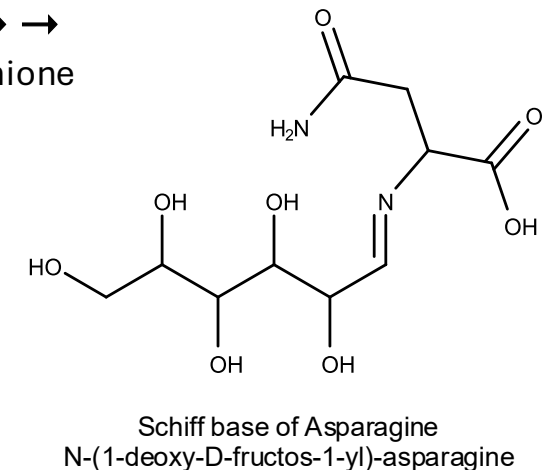
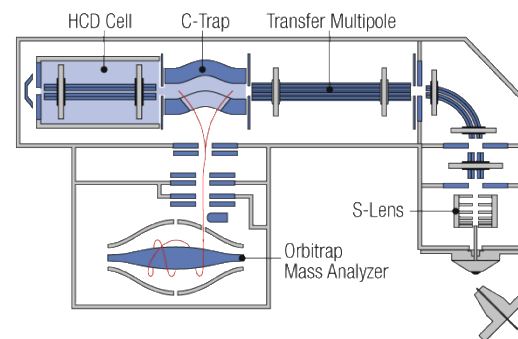


Figure Effects of different added amounts of (a) GSH and (b) cysteine on the formation of acrylamide in formulated potato chips. Mogol, Hamzalıoğlu, Şensoy and Gökmen (2025) Food Chemistry 493 (2025) 145673

Glutathione seems promising in terms of mitigating acrylamide formation and preserving **flavor profile** in formulated potato chips..

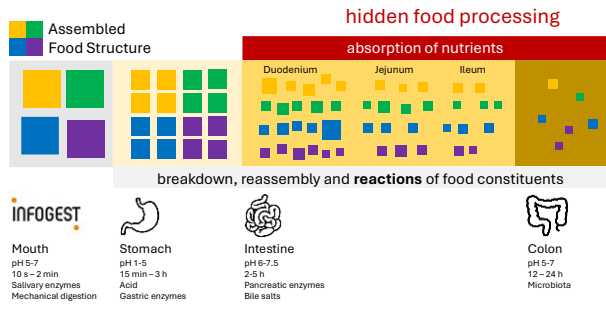


Asparagine + Glutathione + Glucose → → →
Schiff base of Asparagine + Schiff base of Glutathione

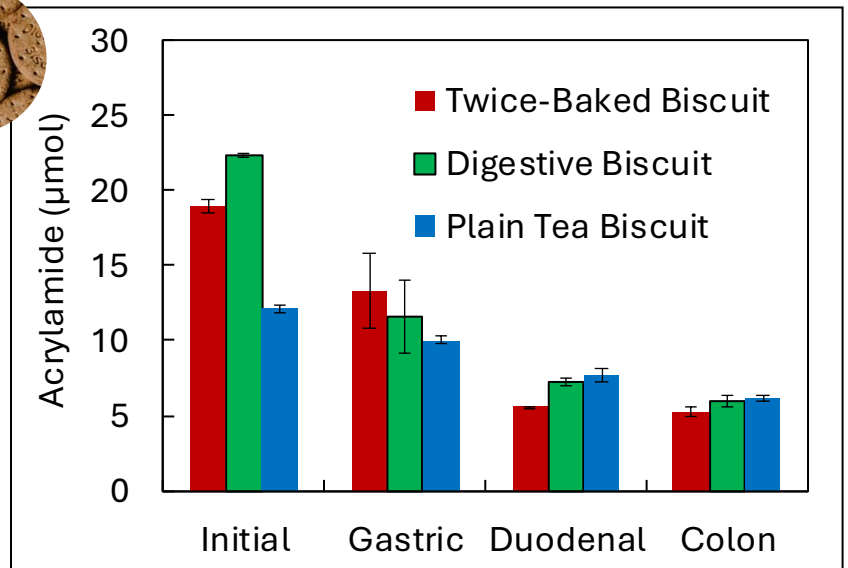
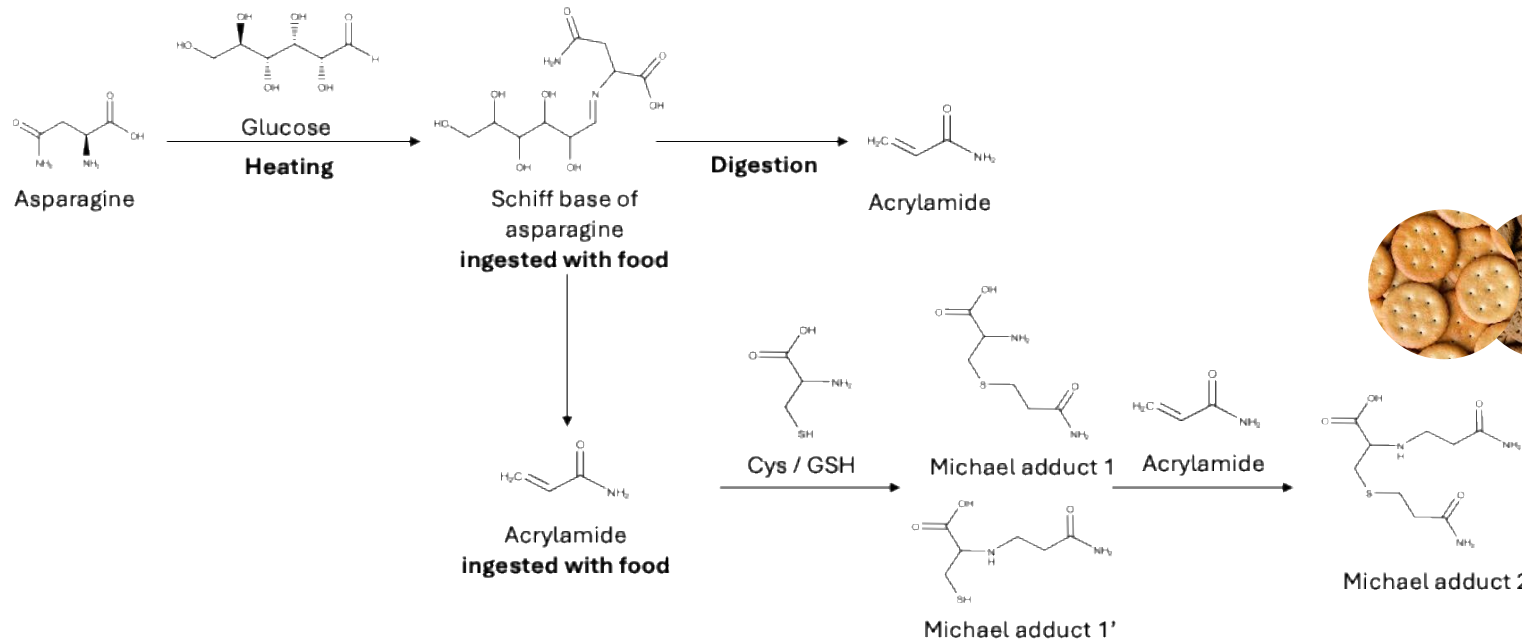
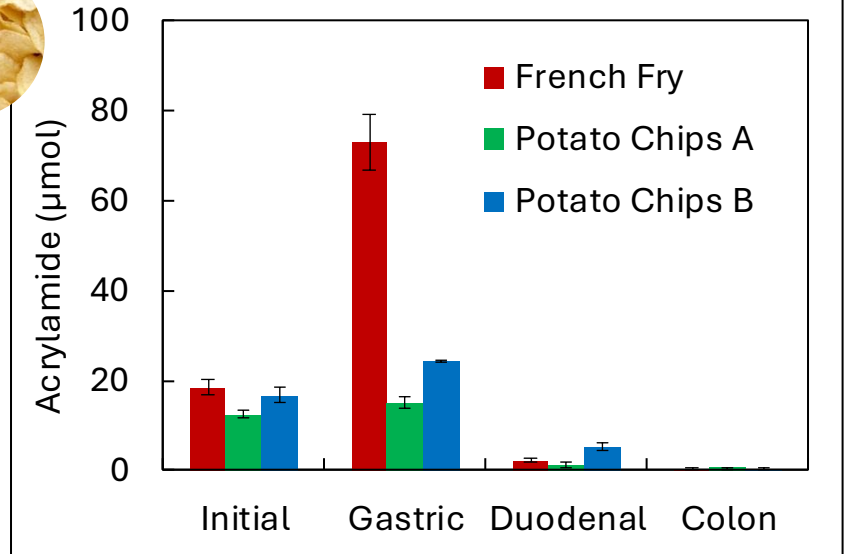


Acrylamide mitigation by glutathione is due to **competition** with asparagine toward reducing sugars as confirmed by the Schiff bases of glutathione and asparagine.

The GI Tract



Acrylamide concentrations tends to decrease during in vitro digestion. However, higher accumulation of the Schiff base of asparagine in French fries seems posing extra risk to consumers as it potentially transforms to acrylamide under gastric conditions.

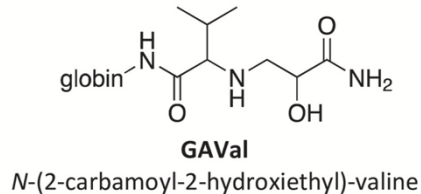
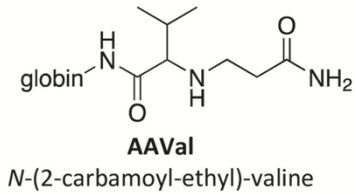


Figures

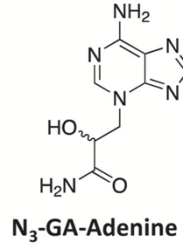
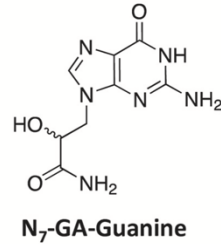
Fate of acrylamide and Schiff base of asparagine in fried potatoes and biscuits during digestion. Hamzalıoğlu and Gökmen (2015) Food & Function 6, 109-114e

Blood and Urinary Biomarkers

Haemoglobin Adducts



DNA Adducts

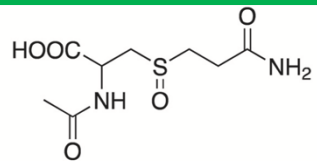
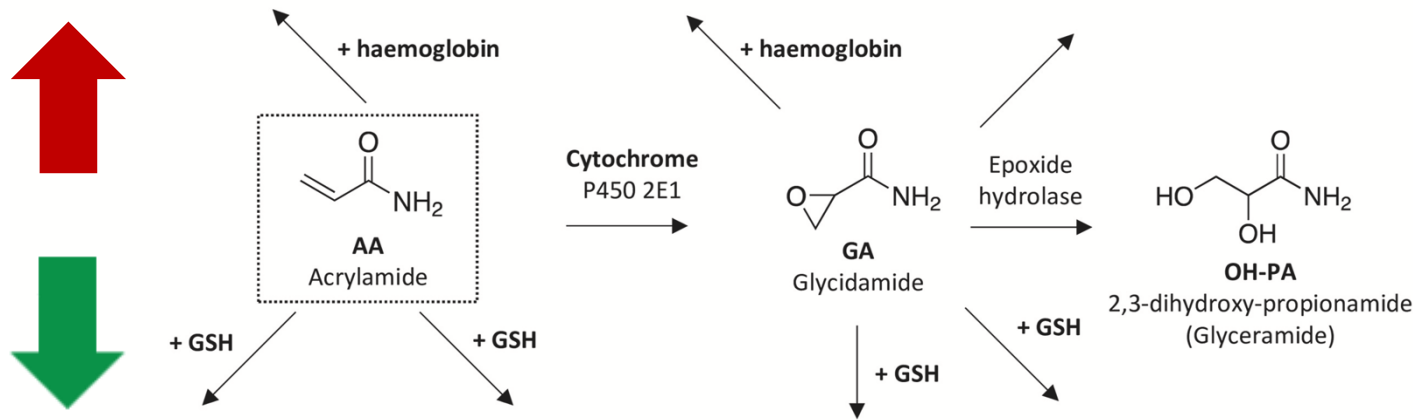


Toxification

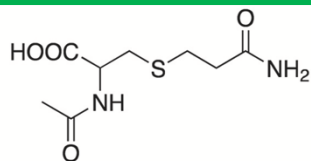
Blood Biomarkers (Long-Term Exposure)

- DNA adducts
- Haemoglobin adducts

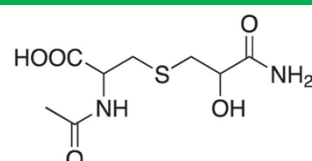
Acrylamide (AA) is readily absorbed from the GI tract and distributed to all organs. It is extensively metabolized, mostly by conjugation with **glutathione** (GSH) but also by epoxidation to glycidamide (GA). The human body produces glutathione, but there are also dietary sources.



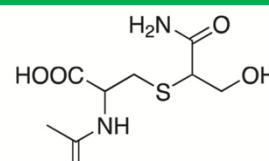
N-acetyl-S-(2-carbamoyl-ethyl)-L-cysteine-sulfoxide



N-acetyl-S-(2-carbamoyl-ethyl)-L-cysteine



N-acetyl-S-(2-carbamoyl-2-hydroxyethyl) cysteine



N-acetyl-S-(1-carbamoyl-2-hydroxyethyl) cysteine

Glutathione Adducts

Detoxification

Urinary Biomarkers (Short-Term Exposure)

- Glutathione adducts (AAMA and GAMA)
- These mercapturic acid derivatives are usually excreted into the urine.

In vivo Detoxification by Thiols

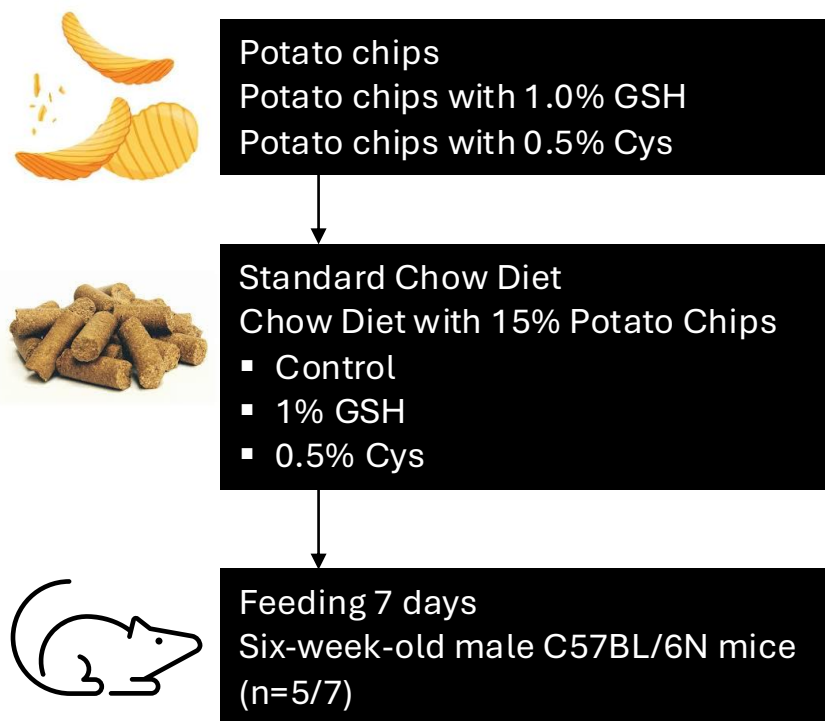


Table Effects of potato chips reformulated with glutathione and cysteine on urinary AAMA and GAMA levels of male C57BL/6N mice. Mogol et al. J Sci Food Agric 2026; 106: 5012–5020

	Feed	Urine	
Diet	Acrylamide µg/kg	AAMA µg/mL	GAMA µg/mL
Standard Chow Diet	<LOD	0.0181 ± 0.002 ^c	<LOD
Chow Diet with 15% Potato Chips			
▪ Control	1155	0.0429 ± 0.006 ^b	0.0451 ± 0.006 ^a
▪ 1% GSH	315	0.0690 ± 0.016 ^a	0.0208 ± 0.003 ^b
▪ 0.5% Cys	200	0.0356 ± 0.002 ^b	0.0154 ± 0.001 ^b

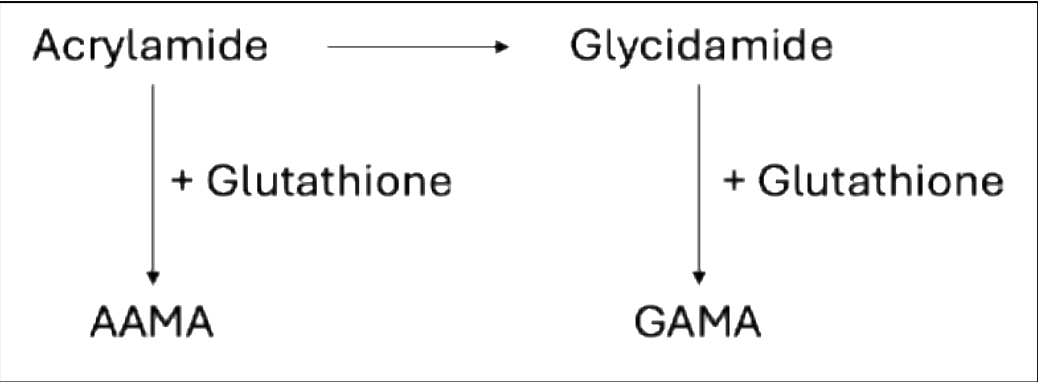


Figure
In vivo detoxification pathway of acrylamide in the presence of glutathione. Adapted from Kocadağlı and Gökmen, 2023
AAMA; N-acetyl-S-(2-carbamoylethyl)-L-cysteine
GAMA; N-(R, S)-acetyl-S-(2-carbamoyl-2-hydroxyethyl)-L-cysteine

SECOND EDITION

ACRYLAMIDE IN FOOD

EDITED BY VURAL GÖKMEN AND BURÇE ATAÇ MOGOL

Acrylamide in Food, 2nd edition, is fully updated with four new chapters that incorporate current literature on acrylamide, including analysis, formation mechanisms, levels in foods, reduction strategies, and new regulations, such as the one made by the European Union in 2017 regarding the presence of acrylamide in processed foods.

The book comprises four parts: part one introduces acrylamide and the food chain in the context of harm and health. Part two focusses on acrylamide in various types of foods, such as bakery products, fried potato products, coffee, battered products, water, table olives, etc. Part three highlights its interaction mechanisms and health effects. Part four discusses methods of analysis.

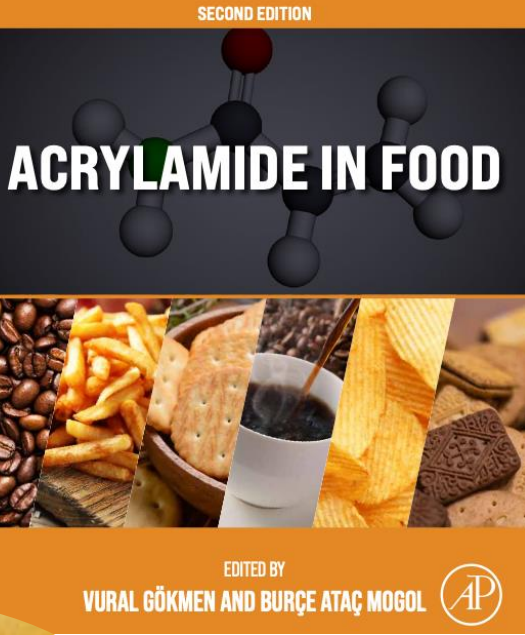
Acrylamide in Food, 2nd edition, is edited by a team of international experts in the field and is a quality reference in the developing field of acrylamide in food. It is valuable to researchers in the food industry or working on evaluating the factors affecting the formation of acrylamide in different heat-treated foods and the possibilities of reducing acrylamide formation accordingly.

- Thoroughly updated revision, providing detailed information on acrylamide formation in various foods
- Includes updated content on new regulations regarding the presence of acrylamide in processed foods
- Includes interaction of acrylamide with other compounds and its fate during digestion
- Explores acrylamide in the food chain in the context of harm, such as acrylamide and cancer, neuropathology of acrylamide, and maternal acrylamide

SECOND EDITION

ACRYLAMIDE IN FOOD

GÖKMEN
MOGOL



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